

Safety Data Sheet

according to 1907/2006/EC (REACH), Annex II

1. Identification of the substance/mixture and the company/undertaking

1.1 Product Identifier

Trade name

IRG25

General name Inorganic Glass
CAS-number (65997-17-3)
EC-number (266-046-0)
Notation "glass, oxide, chemicals"
REACH-Registration This glass is not subject to registration.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Industrial and professional use:
Primary material for production of optical or mechanical components by processing as hotforming, sawing, grinding, polishing, coating as well as by heat treatment up to working point.

1.3 Details of the supplier of the Technical Safety Information

Manufacturer / Supplier SCHOTT / Advanced Optics

Contact for technical information Dr. Kristian Eichgrün
Quality Management Advanced Optics
Phone / Fax +49 61 31 / 66 21 55 / +49 36 41 / 28 88 90 54
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1.4 Emergency telephone no. +49 61 31 / 66 2393 (Mon to Fri, 7 am to 4 pm CET)

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2. Hazards identification

2.1 Classification of the substance or mixture

Inorganic glass is not classified as dangerous.

2.2 Label elements

No labeling required.

2.3 Other hazards

This glass is not dangerous at normal usage.
Improper handling by heating over 150°C or contact with strong acids and basic compounds can result in the formation of toxic compounds. Temperatures above 500°C on air can cause chemical decomposition resulting in the formation of toxic compounds Sb₂O₃, SeO₂. Strong acids or bases may cause the formation of soluble Antimony and Selenium compounds.
Grinding debris and other waste of glass must be disposed consistent with applicable regulations.
Processing of glass, damage or breakage can result in sharp edges. This may cause cuts.
Processing of glass can result in glass dust. Acute effects: Respiratory irritation. Chronic effects: Possible pneumoconiosis effects.

3. Composition/information on ingredients

3.1 Substances

As the substance glass is not included in the candidate list of substances of very high concern, currently there are no information duties according to article 33 of REACH. However for the production of glass we may use substances, which are on the candidate list and had been included in Annex XIV of the REACH regulation or could be included in future. These powdery substances are not present as such in the final glass; they are fully integrated into the glass matrix through the melting process. Thus they lose their original characteristics.

The main components are listed as additional information in chapter 16.

For more information please refer to ehs-compliance.ao@schott.com.

3.2 Mixtures

Glass is classified as substance acc. to regulation (EC) No 987/2008 (amending of Reach-Reg.).

4. First aid measures

4.1 Description of first aid measures

| | |
|----------------------------|---|
| General information | Glass is no hazardous substance. The following information refer to glass dust and glass splinter which may result from processing or breakage. |
| After inhalation | Supply fresh air; consult doctor in case of complaints |
| After skin contact | Normally not dangerous. |
| After eye contact | Consult doctor in case of complaints. Rinse under running water. |
| After swallowing | Consult doctor in case of complaints. Consult doctor |

4.2 Most important symptoms and effects, both acute and delayed

none known

4.3 Indication of immediate medical attention and special treatment needed

none

5. Fire fighting measures

| | | |
|-----|--|--------------------------------|
| 5.1 | Extinguishing media | no requirements |
| 5.2 | Special hazards arising from the substance or mixture | none. Glass is noncombustible. |
| 5.3 | Advice for firefighters | none |

6. Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

In case of respirable particles personnel in the close proximity must be evacuate immediately to avoid airborne contamination. Protective clothing to be worn, see chapter 8.2.

6.2 Environmental Precautions

Dust and affected liquid should not be allowed to leak into foul water or storm water drains.
Dust should be removed to a safe container

6.3 Methods and material for containment and cleaning up

6.4 Reference to other sections

7. Handling and storage

7.1 Precautions for safe handling

Eating, drinking and food storage in working areas should be strongly discouraged. Hands and face should be washed thoroughly after processing.

Adequate work station ventilation should be provided during optical processing. Optical grinding and polishing etc should be performed wet to avoid generation of dust.

Avoid breakage because of injury risk by sharp edges.

7.2 Conditions for safe storage, including any incompatibilities

Store in dry environment. Avoid excessive humidity.

7.3 Specific end use(s)

see section 1.2

8. Exposure controls / personal protection

8.1 Control parameters

In case of dust formation, declaration for FUSED SILICA, CAS-No: 60676-86-0

Regulation TRGS 900 - GERMAN OCCUPATIONAL EXPOSURE LIMIT VALUES (01/2006)

Value 0,3 mg / m³ (EXPOSURE LIMIT VALUE) with reference to the respirable fraction.

peak limit no information

teratogenic There is no reason to fear a risk of damage to the developing embryo or foetus when limit value is adhered to

8.2 Exposure controls

Technical measures and appropriate work processes have higher priority than personal protective equipment. Provide adequate ventilation by local exhaust ventilation or ventilation in general.

Adequate assessment tools for verification of effectivity of the protective measures includes methods of measurements as described in "Technischen Regeln for Gefahrstoffe (TRGS) 402.

Respiratory Protection

Wear a national approved respirator for dust and fibers when mist or dust is being generated during handling and processing of the material and also when cleaning equipment where the material have been processed as airborne particles will likely be generated during the cleaning process.

Hand Protection

Use disposable nitrile gloves when handling this material.
Cover arms by disposable arm covers, lab coat or long sleeves

Eye Protection

Use industrial safety glasses that meet national standards.

Personnel Protection

Use safety skirting for protection from sharp edges.
Wear safety shoes.

9. Physical and chemical properties**9.1 Information on basic physical and chemical properties**

| | |
|--|--|
| Appearance | |
| Physical state | solid |
| Colour | transparent or coloured |
| Odour | odourless |
| pH-value | not applicable |
| Boiling point/boiling range | not applicable |
| Melting point/melting range | 285 °C |
| | Transformation temperature according to ISO 7884-8 |
| Flashpoint | not combustible |
| Combustibility | not combustible |
| Ignition temperature | none |
| Auto flammability | none |
| Danger of explosion | none |
| Explosive limits upper / lower | none |
| Oxidizing characteristics | none |
| Vapour pressure | not applicable |
| Density (20 °C) | 4,66 g/ccm |
| Water solubility | not applicable |
| Fat solubility | not applicable |
| n-octanol-water partition coefficient | not applicable |
| Other information | none |

9.2 Other information none**10. Stability and Reactivity****10.1 Reactivity**

Glass is a stable material. Glass is inert to many chemicals, but may react to hot, strong alkaline solutions and with hydrofluoric, fluorosilicic and phosphoric acids. When heated to temperatures above the melting point, metal oxide fumes may be emitted.

This glass decomposes at temperatures > 500 °C in air and/or oxidizing atmospheres. The decomposition products include Selenium-Oxide (SeO₂) and Antimony Oxide (Sb₂O₃). These products are toxic.

10.2 Chemical stability

Glass is stable at normal environmental conditions.

10.3 Possibility of hazardous reactions

No hazardous reactions at intended use.

10.4 Conditions to avoid see section 10.1**10.5 Incompatible materials** see section 10.1**10.6 Hazardous decomposition products** see section 10.1

11. Toxicological information**11.1 Information on toxicological effects**

Toxicological data are not available.

12. Ecological information

| | | |
|-------------|---|---------|
| 12.1 | Toxicity | unknown |
| 12.2 | Persistence and degradability | unknown |
| 12.3 | Bioaccumulative potential | unknown |
| 12.4 | Mobility in soil | unknown |
| 12.5 | Results of PBT and vPvB assessment | unknown |
| 12.6 | Other adverse effects | unknown |

13. Disposal considerations

| | | |
|-------------|--------------------------------|---|
| 13.1 | Waste treatment methods | Disposal according to local regulations |
|-------------|--------------------------------|---|

14. Transport information

| | | |
|-------------|--|---------------------|
| 14.1 | UN Number | no requirements |
| 14.2 | UN Proper Shipping Name | no requirements |
| 14.3 | Transport hazard class(es) | no requirements |
| 14.4 | Packing group | no requirements |
| 14.5 | Environmental hazards | no requirements |
| 14.6 | Special precautions for user | see sections 6 to 8 |
| 14.7 | Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code | no requirements |

15. Regulatory information**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

REACH Under REACH glass is classified as a „Substance“. According to Appendix V Number 11 of the REACH regulation glass is exempted from registration if specified conditions are met. SCHOTT AG, Advanced Optics has examined this conditions for its products.
This glass is not subject to registration.

RoHS This glass does not contain - according to our knowledge - materials in concentrations, whose placing on the market is forbidden in accordance to the current requirements of the European Directive 2011/65/EU.

United Nations Globally Harmonized System (UN-GHS) related to safety information.

This information considers also the requirements of the UN-GHS related to safety information.

15.2 Chemical Safety Assessment

A Chemical Safety Assessment has not been carried out.

16. Other information**16.1 Composition of mixture according to raw materials, based on the oxides.**

| chemical name | CAS-No | proportion of weight (%) | SVHC (REACH) (Y/N) | Reg. (Y/N) | OSHA PEL | ACGIH TLV | Carc. (Y/N) |
|-------------------|------------|--------------------------|--------------------|------------|-----------------------|-----------------------|-------------|
| Germanium Oxide | 20619-16-3 | 20 - 30 | No | No | N/A | N/A | No |
| Antimony Trioxide | 1309-64-4 | 10 - 20 | No | Yes | 0.5 mg/m ³ | 0.5 mg/m ³ | Yes |
| Selenium Oxide | 7446-08-4 | 50 - 60 | No | Yes | 0.2 mg/m ³ | 0.2 mg/m ³ | No |

The classification and limiting values are valid for the raw materials, see section 3.
Glass is not a substance of very high concern (SVHC).

The product itself (CAS-No 65997-17-3) and the substances listed in this chapter are on the TSCA (Toxic Substance Control Act, U.S.A law) inventory list.

Explanations to the data in the table

| | |
|-------------|--|
| SVHC(REACH) | The raw material is listed in the candidate list of the substances of very high concern |
| Reg. | Regulated chemical substance per list OSHA Regulations (Standards - 29 CFR) Subpart 1910.1000 Tables Z1 to Z3 Limits for Air Contaminants |
| OSHA / PEL | Permissible exposure limit – for chemical materials, issued by the OSHA |
| ACGIH / TLV | Threshold limit value - chemical substances classification by the ACGIH |
| OSHA | Occupational Safety and Health Administration, an organization of the US. Department of Labor (www.osha.gov). |
| ACGIH | American Conference of Governmental Industrial Hygienists (ACGIH), an member-based organization that advances occupational and environmental health. |
| Carc. | Chemical substance classified as carcinogen |

- 16.2 Disclaimer** This information is based on our present knowledge, and believed to be correct at the date of publication. However, no representation is made concerning its accuracy and completeness. It is intended as guidance only, and is not to be considered a warranty or quality specification. All materials may present unknown hazards, and should be used with caution. Although certain hazards are described, we cannot guarantee that these are the only hazards which exist.

- 16.3 Changes** Changes against the previous version are marked at the right-hand margin. The number of the new version is indicated.

Changes in version 5

Section 1.4 Update

Changes in version 4.1

Section 16.1: Update

Changes in version 4

Section 1 and 15: REACH-Information updated

Section 1: e-mail address updated

Section 15: United Nations Globally Harmonized System - Info added.

Changes in version 3.0

Section 15.1: Now referring to recast of RoHS directive 2011/65/EU.

Changes in version 2.0

The Safety Data Sheet was adapted according to the requirements of regulation (EC) No 453/2010 of 20 May 2010 amending Regulation (EC) No 1907/2006 (REACH-Regulation) with regard to Annex II. Most adaptations are editorial amendments. They are not marked at the margin.

Changes of content:

Section 8.1: Exposure Limit Value for dust added.

Section 15.1: Note regarding review added.

Section 16.1: PEL und TLV of US-Organizations added.